



## DuoSeal 1402B-01 Repair Kits

### Major Repair Kit CAT. No. 1402K-06 for Model 1402

ID	Qty.	Description	ID	Qty.	Description
<b>Major Repair Kit 1402K-06</b>					
1	1	Mechanical Shaft Seal Kit, 3/4" CAT. No. 1401D	13	1	Ball Bearing
2	1	Gasket Intake Chamber Cover	14	1	Exhaust Valve, Upper
3	6	Copper Washer	15	1	Exhaust Valve, Lower
4	1	Intake Screen	16	3	Spring Holder
5	1	Thrust Washer	17	6	Vane Spring
6	1	Rotor Clip for Shaft	18	2	Vane, Small
7	2	Woodruff Key	19	2	Vane, Large
8	1	Gasket, Oil Case	20	1	Spacer for Valve Block
9	2	Woodruff Key	21	2	Valve Spring
10	1	O-Ring	22	2	Valve for Block
11	3	Thrust Disk	<b>Minor Repair Kit CAT. No. 1402K-05</b>		
12	1	Pressure Release Valve	Contains same as Major Repair Kit 1402K-06 except vane ID No. 18 and 19.		